

3. Fluid Dynamics

The equations of motion are best written in the form of integrals through the depth of the curved jet. The variable of integration is the normal coordinate n , perpendicular to the streamwise coordinate s as shown in Fig. 4. The density of the water is ρ , constant throughout the flow under conditions attainable by Olsen and Thomas's rock cutter. The speed of the water is u and the pressure is p at the location (s,n) . Along the interface (s,d) between air and water, p must equal the atmospheric pressure p_a . Streamline curvature raises p to some higher value p_s at the cutting surface $(s,0)$. The water speed u is uniform across the jet at $s = 0$ and has a value u_o related to the stagnation pressure P_o in the pressure intensifier by the Bernoulli equation:

$$P_o - p_a = \frac{1}{2} \rho u_o^2. \quad (6)$$

The width of the jet is constant by assumption, so the equation of volume conservation takes the form

$$\int_0^d u \, dn = u_o d_o. \quad (7)$$

Equation (7) could be used to calculate the local depth d of the stream, but (7) is not needed to determine h in the present theory and will not be seen again.

Conservation of momentum normal to the streamlines results in a pressure balance:

$$p_s - p_a = \frac{1}{R} \int_0^d \rho u^2 \, dn. \quad (8)$$

It is at this stage that approximation (5) first enters the analysis. If the jet were not thin compared with its radius of curvature, then the variation of R from one streamline to the next would have to be taken into account, and R would have to be included under the integral in equation (8). Under approximation (5), all streamlines share a common radius of curvature R at station s .

It is worthwhile to examine the magnitude of the hydrodynamic pressure p_s against the cutting surface. Suppose P_o is 1000 atm, that is $P_o = 1000 p_a$. The momentum flux ρu^2 is of order ρu_o^2 , which is about $2 P_o$ according to (6). Thus $\rho u^2 \approx 2000 p_a$. The ratio d/R is assumed small, say $d/R = 0.1$, so $p_s \approx 200 p_a$.